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running along the centreline of a weld bead could be caused by: A.
Use of damp flux B. Lack of preheat C. Arc voltage too high D.

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Weld bead too deep and very narrow 2. When welding thin plate distortion can be minimised by: A. Welding from both sides B.

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c) Answer multiple choice questions based on the TWI Specification 2.4 Supplementary Radiographic Interpretation Candidates who hold a valid Senior Welding Inspector 3.2.1 may at any time during the life cycle of this certification take the radiographic interpreter supplementary examination to gain the 3.2.2 Senior Welding Inspector.

CERTIFICATION SCHEME FOR PERSONNEL - CSWIP

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AMARINE This is to influence: Which mechanical test can be used to measure the toughness of weld metal, HAZ and parent metal?

The unit of Joules would be used to measure: Poor through thickness ductility Lamellar tearing has a step like appearance due to the solid inclusions in the cswipp material e.

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30 questions-cswip3 1-answer all the questions (part 9 -14)

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